

Effect of overlaying rubber on fully slatted concrete floors on hoof health and lying postures in finishing dairy-origin bulls offered two contrasting diets

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Fully slatted concrete floors are labour-efficient, cost-effective and thus common in beef cattle housing. However, the welfare of cattle accommodated on them has been questioned. The objective of this study was to evaluate the effect of floor and diet on hoof health and lying behaviours of housed dairy-origin bulls, from a mean age of 8 months to slaughter at 15.5 months old. Forty-eight bulls, which had a mean initial live weight of 212 (SD = 23.7) kg, were allocated to one of four treatments, which consisted of two floors and two diets arranged in a 2 × 2 factorial design. The floors evaluated were a fully slatted concrete floor and a fully slatted concrete floor overlaid with rubber, while the diets offered were either a high concentrate diet or a grass-silage-based diet supplemented with concentrates. The mean total duration of the study was 216 days. Floor had no significant effect on claw measurements measured on day 62 or 139. However, bulls accommodated on slats overlaid with rubber had a tendency to have a higher front toe length measured pre-slaughter than those accommodated on concrete slats ($P = 0.063$). Floor had no significant effect on the net growth of toes or heels during the duration of the study. The number of bruises ($P < 0.01$) and the bruising score ($P < 0.05$) were significantly higher on day 62 in bulls accommodated on fully slatted concrete floors than on concrete slats overlaid with rubber, but there was no significant effect of floor on these parameters on day 139 or at the measurement taken pre-slaughter. There was a tendency for bulls accommodated on concrete slats to have a higher probability of having sole bruising at the end of the experiment than those accommodated on slats overlaid with rubber ($P = 0.052$). Diet had no significant effect on toe length or heel height, number of bruises, or overall bruising score at any time point of the study. There was little evidence in the current study to suggest that bulls lying on fully slatted concrete floors could not express lying postures similar to those on concrete slats overlaid with rubber.

Keywords: slats, floor type, beef cattle, sole bruises, lying positions

Implications

The current study provides evidence that overlaying concrete slats with rubber provides a suitable alternative to fully slatted concrete floors for finishing dairy-origin bulls in terms of hoof health, particularly in regions where there is a lack of straw for bedding. Diet had minimal effect on hoof health in bulls.

Introduction

Beef cattle in the UK and Ireland are mostly housed during the winter months to provide shelter from inclement weather conditions. Fully slatted concrete floors are used extensively in accommodation for finishing beef cattle, providing a

labour-efficient slurry management system, without the need for a bedding substrate which is particularly pertinent in areas of low straw availability. However, concerns have been raised about the welfare of cattle accommodated on fully slatted concrete floors, particularly in terms of increased incidences of soles haemorrhages (Graunke *et al.*, 2011; Thomsen *et al.*, 2017) and joint swelling (Graunke *et al.*, 2011) and the reduced ability to readily get up and down (Platz *et al.*, 2007). Furthermore, Absmanner *et al.* (2009) reported that bulls accommodated on straw bedding had the shortest duration of lying down or standing up sequence and a lower number of lying down intentions were observed in bulls accommodated on straw or slats covered with rubber mats than on concrete slats. Absmanner *et al.* (2009) suggested that these behavioural changes observed in cattle

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on concrete slatted floors were due to the hardness of the floor, which Haley *et al.* (2001) reasoned made cattle more reluctant because of the discomfort they experienced. Lameness has potential to negatively affect the overall live-stock productivity and thus farm profit margins (Huxley, 2013). Additionally, Lowe *et al.* (2001) showed that when offered a choice, beef cattle chose rubber-covered slats or solid floor covered with bedding over fully slatted concrete floors to both lie and stand on. Thus, overlaying concrete slats with rubber have been suggested as a potential practical solution to these concerns, particularly in areas where straw is limited and therefore expensive. Recently, Murphy *et al.* (2018) reported that accommodating bulls on rubber-covered slats reduced the odds of having bruised soles compared to those accommodated on concrete slats. Associations between lying behaviour and lameness have been reported in dairy cows (Solano *et al.*, 2016). Furthermore, lying postures in cattle may give an indication of comfort, and Relic *et al.* (2012) suggested that cows with injuries to a knee often lie with a leg in extension because swelling limits their ability to bend it. Cook *et al.* (2004) suggested that parturition, diet-induced subacute ruminal acidosis (SARA), and floor type may be potential triggers for the onset of laminitis in dairy cows. However, floor type has been shown to have a larger impact than diet on development of horn lesions of dairy cattle around calving (Webster, 2001; Knott *et al.*, 2007). Much less research has been carried out on the effect of diet and floor type on lameness in finishing bulls where their production cycle is much shorter than that of a dairy cow (Newcomer and Chamorro, 2016).

Material and methods

Animals and treatments

This experiment was carried out at the Agri-Food and Biosciences Institute (AFBI), Hillsborough, Co. Down, Northern Ireland, from October 2016 to June 2017. Forty-eight dairy-origin bulls (28 purebred Holsteins, 18 Holstein crosses, bred from Holstein cross Swedish Red cross Jersey cows and 2 Limousin cross Holstein) were housed on 11 October 2016 (day = 0 of the study) with a mean initial live weight of 212 (SD = 23.7) kg and an average age of 243 (SD = 26.7) days. Further details of the animals and diets used in this study have previously been reported by Lowe *et al.* (2019). Bulls were blocked according to live weight into 12 blocks, each of four animals. Cattle within each block were randomly assigned to one of four treatments, and treatments were balanced as far as possible for breed, whereby all four treatments contained seven pure Holsteins. Treatments 2 and 4 also contained five Holstein crosses, while the two remaining treatments contained four Holstein crosses and one Limousin × Holstein bull each. Four animals were accommodated per pen, and thus there were three pens of animals per treatment. The four treatments consisted of two floors and two diets, arranged in a 2 × 2 factorial design. The two floors were a fully slatted concrete floor and fully slatted

Table 1 Composition of feeds offered to cattle (g/kg unless otherwise stated)

	Grass silage	Concentrate	Straw
DM (g/kg)	386.4	864.2	851.4
pH	4.3		
Composition of DM (g/kg unless otherwise stated)			
CP	154	177	42
Ash	100.9	65.7	46.3
Acid-detergent fibre	291.8	154.1	478.1
Neutral-detergent fibre	503.1	326.5	843.9
Gross energy (MJ/kg DM)	19.6	18.4	18.9
Metabolisable energy (MJ/kg DM)	11.3		

concrete floor overlaid with rubber (Comfort Slat Mat; Irish Custom Extruders Ltd, Dublin, Ireland). The concrete slats used in the current study were in good condition with no obvious defects and had been *in situ* for approximately 30 years prior to the commencement of the study. Bulls were offered either an intensive high concentrate diet or a less-intensive grass-silage-based diet supplemented with a lower input of the same concentrates. Initially, all bulls were offered *ad libitum* medium quality grass silage supplemented with 2.0 kg concentrates/head/day. Concentrate was a finely ground commercial beef blend containing 20% maize and 20% rolled barley. This was stepped up by 1 kg per week for bulls offered the intensive high concentrate diet, until *ad libitum* levels of concentrate feeding were achieved. At this stage, chopped barley straw was offered *ad libitum* to these bulls as the forage component of their diet. Chemical composition of the feeds offered is presented in Table 1. Bulls offered the less intensive diet had their concentrate more gradually increased by 0.5 kg per week until they reached 6 kg/head per day, at which point it was capped at this level for the remainder of the experiment. The mean total duration of the experimental period was 216 days. One bull from treatment 1 had to be removed from the study on day 173 due to sore knees, on recommendation from the veterinary surgeon.

Experimental pens

The dimensions of the experimental pens were 3.4 × 2.7 m for both floors. The fully slatted concrete flooring had individual slats which were 12.5 cm wide with a 4 cm void between them, thus giving a drainage area of 24% of the total area. The rubber was clipped into position by commercial technicians directly over the concrete slat, using a plastic rigid fixing system at each side of the slats, whereby no adhesives or screws were required. The rubber attachment marginally increased the width of the slat to 13.5 cm, leaving a 3-cm void area and thus reducing the drainage area to 18%. The German Agricultural Society, Deutsche Landwirtschafts Gesellschaft (DLG) certification tests (DLG, Groß-Umstadt, Germany) of the Comfort Slat Mat used in the current study

Table 2 Ethogram for behavioural observations carried out on bulls on 5 days per week throughout the experiment

Posture	Description
Standing eating	Eating at the feed barrier or standing chewing the feed just eaten
Standing other eating	Standing on three or four limbs not eating but may be carrying out other behaviours
Lying	
Sternal recumbency	Lying on the sternum, with all four limbs under the body
Sternal with one front limb extended	Lying on the sternum with one front limb stretched out and both back limbs either under the body or parallel to the side of the body
Sternal with two front limbs extended	Lying on the sternum with two front limbs stretched out and both back limbs either under the body or parallel to the side of the body
Sternal with front limbs in, one or two back limbs out	Lying on the sternum with both front limbs under the body and one or two of the back limbs stretched out
Sternal with front limbs out, one or two back limbs out	Lying on the sternum with both front limbs and one or two of the back limbs stretched out
Lateral recumbency	Lying on side with four limbs stretched out

reported a shore hardness of 85 and a thickness of 19.1 mm. The space allowance for bulls accommodated on both floors was 2.3 m²/animal, which is in line with the recommendations of the Farm Quality Assurance Scheme for Northern Ireland based on an animal up to 600 kg (Livestock and Meat Commission, 2014).

Behaviour

Three group scans of each of the pens were carried out 5 days a week throughout the experiment, by a single trained assessor at 1100, 1300, and 1600 h, to note the number of animals in each pen which were either standing or lying, as outlined in Table 2. These times were chosen to avoid feeding time (concentrates were offered first at 0800 h, while the forage was subsequently offered at approximately 1000 h) and times for taking measurements, so the animals were exhibiting undisturbed behaviours. The assessor was familiar to the animals and care was taken to observe the animals in a calm and unobtrusive manner, with no one else present in the house. The order that the pens were observed was randomised. There were two access doors to the house, one at each end of the feed passage, and the door the assessor entered the house was alternated for each scanning session. On entering the feed passage, the assessor noted the positions of the animals in the first four pens, which housed animals in treatment 1 to 4 and then immediately moved onto the next set of four pens and then onto a final set of four pens. The

Table 3 Severity and extent scores for sole bruising on bulls' hooves

Score	Severity	Extent
1	Faint pink mark	Less than 5 mm
2	Red mark	Between 5 and 10 mm
3	Dark red haemorrhage	Greater or equal to 10 mm

order that the pens were observed in each set of four was randomised.

Hoof trimming and lesion scoring

All bulls had all hooves examined before the beginning of the study (day -5), twice during the study (days 62 and 139) and prior to slaughter (day 215) by a fully qualified hoof trimmer (Dutch Diploma and member of The National Association of Cattle Foot Trimmers). Net growth of the toe or heel was calculated by subtracting the pre-experiment measurement from the pre-slaughter measurement. Each bull was restrained in a specifically adapted crush for hoof trimming cattle, whereby one leg was lifted at a time and securely held to facilitate cleaning and inspection. The sole of the hoof was cleaned using an electric blade, and a hoof trimmer's knife was used to remove any dirt between the claws. This removal of dirt and the superficial horn layer exposed fresh horn to facilitate the identification of bruises. The number of bruises on each claw was noted, and each bruise was given a severity and extent score as outlined in Table 3. Alongside hoof trimming, the length of each toe and depth of each heel was measured (hairline to tip of toe/depth of heel) to determine overgrown/excessively worn claws. The presence of any sole ulcers or abscesses was also noted. Additionally, each hoof was also scored by the hoof trimmer for digital dermatitis (DD) based on the five-point M0 to M4 scale as described by Holzhauser *et al.* (2008).

Locomotion scoring

During the fortnightly weighing, each animal was locomotion scored by an experienced trained assessor from 1 to 5 based on the scoring system as described by Flower and Weary (2006), where a score of 1 was assigned where there was a smooth and fluid movement observed through to a score of 5 where the movement was severely restricted. A score of ≥ 3 was classified as clinically lame. Animals were locomotion scored after weighing, walking on their own down the passageway back to their pen, as it was important that animals are calm and walking slowly while being scored.

Leg swelling scores

While the bulls were restrained in a crush for weighing at the beginning of the experiment, at day 60 and prior to slaughter, the occurrence of any swelling at the carpal and the tarsal joints was recorded by an experienced trained assessor according to the method described by Schulze Westerath *et al.* (2007), where 0 = no swelling; 1 = light swelling; 2 = medium swelling; and 3 = severe swelling.

Statistical analysis

All analysis was carried out using Genstat release 18 statistical package (Payne *et al.*, 2015). Claw measurements and mean locomotion score were analysed using an ANOVA in a 2×2 factorial design with pen fitted as a blocking term in the ANOVA. At each measurement date, whether an animal had bruises or not and the number of bruises was calculated at front and hind hoof level and analysed using a generalised linear mixed model. Pen and animal within pen were fitted as random effects, and a factorial arrangement of floor, diet, and hoof was fitted as fixed effects. In addition, bruising measured on day -5 was fitted as an additional fixed effect. A binomial distribution with logit link function was assumed for the presence or absence of bruises and a Poisson distribution with logarithm link function for the number of bruises. In addition, the severity and extent of each bruise were multiplied together and totalled at the front or back hoof level for each date and analysed using a linear mixed model. Pen and animal within pen were fitted as random effects, and a factorial arrangement of floor, diet, and hoof were fitted as fixed effects. The number of cases of DD and leg swelling were numerically low and could not be statistically analysed. Additionally, no sole ulcers or abscesses were noted. For lying and standing behaviours, the mean proportion of animals carrying out that behaviour at any point in time was calculated for each pen for each month. The resultant variables described in Table 2 were analysed as a linear mixed model with repeated measures with pen as the subject factor and

month as the time factor. A factorial arrangement of floor, diet, and month was fitted as fixed effects, and the correlation between time points was accounted for using an autoregressive model of order 1. For all analyses, a P -value < 0.05 was considered significant.

Results

No interactions were noted between floor and diet on any of the measurements in the current study, and thus main effects of floor and diet are presented in Tables 4–8.

Toe length and heel height

Mean toe lengths and heel heights are presented in Table 4. Floor had no significant effect on toe length or heel height at day -5, 62, or 139. However, bulls accommodated on slats overlaid with rubber had a tendency to have a higher front toe length measured pre-slaughter than those accommodated on concrete slats ($P = 0.063$). However, floor had no significant effect on the net growth of toes or heels during the duration of the study. While diet had no significant effect on toe length or heel height, there was a tendency for bulls offered the intensive diet to have an increased net growth of their hind heel ($P < 0.055$).

Hoof bruising

There was a tendency for bulls accommodated on concrete slats to have a higher probability of having bruising on the

Table 4 The main effects of floor and diet on mean claw measurements of bulls

Day	Claw measurement	Floor			Diet			P-value	
		S	R	SEM	H	L	SEM	Floor	Diet
Pre-experiment ¹	Hind toe length	50.2	50.0	0.58	50.2	50.0	0.58	0.806	0.806
	Front toe length	50.9	51.7	0.43	51.3	51.3	0.43	0.197	0.947
	Hind heel height	18.9	18.9	0.27	18.6	19.1	0.27	0.957	0.205
	Front heel height	21.2	21.1	0.36	21.0	21.3	0.36	0.859	0.596
62	Hind toe length	58.1	58.7	0.97	58.8	58.1	0.97	0.699	0.606
	Front toe length	59.2	60.7	0.72	60.0	59.9	0.72	0.179	0.905
	Hind heel height	22.1	21.4	0.38	21.7	21.7	0.38	0.221	0.955
	Front heel height	27.3	26.1	0.77	26.8	26.6	0.77	0.318	0.831
139	Hind toe length	67.6	69.5	1.09	67.9	69.2	1.09	0.252	0.425
	Front toe length	68.8	70.4	0.70	69.8	69.4	0.70	0.154	0.676
	Hind heel height	24.0	23.6	0.46	24.0	23.5	0.46	0.529	0.510
	Front heel height	28.8	27.3	0.75	28.2	28.0	0.75	0.194	0.849
Pre-slaughter ²	Hind toe length	73.9	76.0	1.44	76.3	73.7	1.44	0.330	0.244
	Front toe length	73.5	76.5	0.98	75.6	74.4	0.98	0.063	0.397
	Hind heel height	27.2	27.2	0.61	27.8	26.6	0.61	0.988	0.193
	Front heel height	32.8	31.9	1.02	33.5	31.2	1.02	0.535	0.154
Net growth ³	Hind toe	23.8	26.1	1.84	26.1	23.7	1.84	0.403	0.384
	Front toe	22.6	24.8	1.22	24.3	23.1	1.22	0.881	0.094
	Hind heel	8.2	8.3	0.62	9.1	7.4	0.62	0.777	0.055
	Front heel	11.6	10.8	1.23	12.5	9.9	1.23	0.643	0.182

S = fully slatted concrete floor; R = fully slatted concrete floor overlaid with rubber; H = intensive high concentrate diet; L = grass-silage-based diet supplemented with a lower input of concentrates.

¹Measured at day -5.

²Mean pre-slaughter measurement at day 215.

³Net growth from day -5 to pre-slaughter measurement.

Table 5 Main effects of floor, diet, and hoof position on the probability (%) of bulls having bruising on soles of hooves (95% confidence intervals presented in brackets)

	Floor		Diet		P-value	
	S	R	H	L	Floor	Diet
Day 62	58 (37–76)	23 (10–43)	38 (20–59)	40 (21–62)	0.076	0.591
Day 139	83 (61–94)	56 (33–76)	73 (50–88)	69 (44–86)	0.242	0.828
Pre-slaughter	68 (44–85)	28 (12–52)	30 (12–55)	65 (42–83)	0.052	0.089

S = fully slatted concrete floor; R = fully slatted concrete floor overlaid with rubber; H = intensive high concentrate diet; L = grass-silage-based diet supplemented with a lower input of concentrates.

Table 6 The main effects of floor and diet on the number of bruises on soles of bulls' hooves as predicted by the generalised linear mixed model together with 95% confidence intervals

	Floor		Diet		P-value	
	S	R	H	L	Floor	Diet
Day 62	1.30 (0.79–2.14)	0.36 (0.18–0.69)	0.56 (0.30–1.04)	0.82 (0.47–1.44)	0.003	0.391
Day 139	2.41 (1.69–3.41)	1.53 (1.04–2.24)	1.82 (1.26–2.64)	2.02 (1.40–2.90)	0.269	0.991
Pre-slaughter	1.48 (0.88–2.50)	0.47 (0.23–0.98)	0.52 (0.25–1.09)	1.34 (0.80–2.26)	0.152	0.255

S = fully slatted concrete floor; R = fully slatted concrete floor overlaid with rubber; H = intensive high concentrate diet; L = grass-silage-based diet supplemented with a lower input of concentrates.

Table 7 The main effects of floor and diet on bulls' mean hoof bruising scores and locomotion scores

	Floor		SEM	Diet		SEM	P-value	
	S	R		H	L		Floor	Diet
Bruising score day 62	1.71	0.56	0.314	1.14	1.13	0.314	0.032	0.957
Bruising score day 139	4.60	3.21	0.792	4.15	3.67	0.792	0.239	0.662
Pre-slaughter bruising score	2.36	1.63	0.684	2.03	1.97	0.683	0.469	0.940
Locomotion score	1.016	1.006	0.0056	1.017	1.005	0.0056	0.239	0.188

S = fully slatted concrete floor; R = fully slatted concrete floor overlaid with rubber; H = intensive high concentrate diet; L = grass-silage-based diet supplemented with a lower input of concentrates.

Table 8 The main effects of floor and diet on the percentage of bulls lying and standing

	Floor		SEM	Diet		SEM	P-value	
	S	R		H	L		Floor	Diet
Standing eating	10.9	11.9	0.44	10.4	12.4	0.44	0.111	0.003
Standing not eating	24.3	25.9	0.79	25.1	25.1	0.79	0.145	0.903
Lying, all limbs under body	41.4	39.2	0.73	41.3	39.3	0.73	0.043	0.080
Lying, 1 front leg out	11.1	10.9	0.38	10.8	11.3	0.38	0.471	0.521
Lying, 2 front legs out	1.58	1.19	0.129	1.31	1.47	0.129	0.078	0.678
Lying, front legs in, 1 or 2 back legs out	7.09	7.20	0.334	7.21	7.08	0.334	0.549	0.974
Lying on side	1.10	1.21	0.115	1.24	1.07	0.115	0.415	0.357
Front legs out, 1 or 2 back legs out	2.56	2.41	0.188	2.66	2.32	0.188	0.535	0.155
All standing	35.2	37.9	0.94	35.5	37.5	0.94	0.048	0.178

S = fully slatted concrete floor; R = fully slatted concrete floor overlaid with rubber; H = intensive high concentrate diet; L = grass-silage-based diet supplemented with a lower input of concentrates.

soles of their hooves than those accommodated on slats overlaid with rubber prior to slaughter ($P=0.052$) (Table 5). Diet had no significant effect on the probability of having sole bruising. Additionally, there was higher probability of having bruising on the soles of hind hooves than front hooves on days 62 (60% v. 21%, respectively; $P=0.001$) and 139 (86% v. 50%, respectively; $P=0.003$). At the pre-slaughter measurement, there was a significant interaction between diet and hoof position ($P=0.041$) on the probability of having sole bruises, whereby there was a significantly lower probability of sole bruising in the front hooves of bulls offered the intensive diet (13%) than in the front hooves of bulls offered the less intensive diet (66%) or in the back hooves of bulls offered either diet (56% and 65% for bulls offered the intensive and less intensive diets, respectively).

Bulls accommodated on concrete slats had significantly higher number of sole bruises on day 62 than those accommodated on slats overlaid with rubber ($P=0.003$), but there was no significant effect of floor on the number of bruises at day 139 or when measured pre-slaughter (Table 6). Diet had no effect on the number of sole bruises. Interestingly, a significantly higher number of bruises was noted on hind hooves than front hooves on day 62 (1.28 v. 0.36, respectively) and day 139 (3.26 v. 1.13, respectively) ($P<0.001$). There was a significant interaction between the effect of floor and hoof position on the number of bruises on the sole at pre-slaughter ($P=0.028$), where there was a significantly higher number of bruises in front hooves in bulls on concrete slats than slats overlaid with rubber (1.32 v. 0.20, respectively), but not in their hind hooves (1.66 v. 1.12, respectively).

Bulls accommodated on concrete slats had a significantly higher bruising score on day 62 of the study than those accommodated on slats overlaid with rubber ($P<0.05$), but there was no significant effect of floor on bruising score at day 139 or when measured pre-slaughter (Table 7). Diet had no effect on bruising score at any time point during the study. Neither floor nor diet had a significant effect on locomotion score of the bulls.

Lying and standing behaviours

The effect of floor and diet on the percentage of animals lying and standing is presented in Table 8. Floor had no significant effect on the percentage of animals which were standing eating or standing other than when eating. However, when the two standing behaviours were combined, a lower percentage of the bulls accommodated on concrete slats were standing than those accommodated on slats overlaid with rubber (35.2% v. 37.9%, respectively) ($P<0.05$). Conversely, a higher percentage of bulls accommodated on the concrete slats were observed lying compared with those accommodated on rubber-covered slats. Floor had a significant effect on the percentage of bulls observed lying with all limbs under their body ($P<0.05$), with 41.4% of animals on concrete slats observed lying in this position compared to 39.2% of those accommodated on slats overlaid with rubber. Floor

had no significant effect on the percentage of animals lying in other body positions. A higher percentage of bulls offered the less intensive diet were observed standing eating than those offered the intensive diet ($P<0.01$). Diet had no other significant effect on the percentage of animals observed carrying out any other standing or lying behaviours.

Leg swelling scores

All animals were scored zero for leg swelling at the beginning of the experiment and at day 60. At pre-slaughter, a swelling score of 1 was observed in the lateral front leg of one bull accommodated on concrete slats and offered the intensive diet; a swelling score of 3 was noted in one animal in both dietary treatments accommodated on concrete slats, in both medial front legs. One animal accommodated on concrete slats and offered the less intensive diet also had a swelling score of 3 observed in the lateral back leg. Additionally, one bull accommodated on slats overlaid with rubber and offered the intensive diet had a score of 3 on the lateral back leg. All other animals scored zero for leg swelling at pre-slaughter.

Discussion

Hoof health

Brscic *et al.* (2015) suggested that hoof overgrowth observed post-mortem in bulls accommodated on slats overlaid with rubber in their study was due to the rubber floor being less abrasive than concrete slats; a theory also supported by others (Platz *et al.*, 2007; Telezhenko *et al.*, 2009; Murphy *et al.*, 2018). In the current study, there was little evidence of hoof overgrowth, with only a tendency for bulls accommodated on slats overlaid with rubber to have higher front toe length measured prior to slaughter than those accommodated on fully slatted concrete floors. However, the concrete slats used in the current study, although in good condition with no obvious defects, were *in situ* for approximately 30 years prior to the commencement of the study and so are likely to be smoother and less abrasive than newer slats.

Bergsten and Frank (1996a) highlighted the sudden change from being at pasture to being housed as a significant factor in the development of sole haemorrhages. Bulls in the current study were at pasture prior to the commencement of the study, and it would appear that the suggestion of Bergsten and Frank (1996b) that hoof lesions become visible 2 to 3 months after an abrupt change of floor was more pronounced when changing onto a fully slatted concrete floor than to slats overlaid with rubber. The effect of overlaying concrete slats with rubber on hoof health has not been consistent in the literature, with some authors reporting lower sole haemorrhaging in cattle accommodated on rubber-covered slats than concrete slats (Graunke *et al.*, 2011; Murphy *et al.*, 2018). Murphy *et al.* (2018) attributed this to the hard surface of the concrete slats increasing the pressure on the sole, as well as the abrasiveness of the concrete accelerating wear on the sole. However, in contrast, others have reported impaired hoof health when slatted floors were covered in rubber, such as Ahrens *et al.* (2011) in

dairy cows, Keane *et al.* (2015) in bulls, and Earley *et al.* (2015 and 2017) in steers. Furthermore, Keane *et al.* (2017) reported no effect of floor on hoof lesions in heifers accommodated on either concrete slats or straw bedding. Telezhenko *et al.* (2008) categorised floors according to hardness, coefficient of friction, and degree of abrasiveness, with rubber mats classified as soft, with a high coefficient of friction, and a low abrasiveness compared with concrete floor, which was classified as hard, with a low coefficient of friction and either a high or low abrasiveness depending on the age of the floor. These authors concluded that abrasiveness had the greatest influence on the studied parameters of the claw which affected the weight distribution. The more abrasive floor increased the total contact area at the sole surface resulting in a lower contact pressure exerted on the claws but reduced the weight-bearing role of the strongest part of the claw capsule, the claw wall (Telezhenko *et al.*, 2008). Telezhenko *et al.* (2008) reasoned that the floor's abrasiveness affects claw horn growth and wear and claw conformation, which affects susceptibility to claw lesions. Although claw dimensions were not measured in their study, Keane *et al.* (2015) postulated that the greater number of hoof lesions in bulls accommodated on rubber could be explained by overgrown claws and it would appear that hoof grown and number of bruises may be inextricably linked. The abrasiveness of concrete slats is likely to be linked to the age of the slats, and different commercial rubber products have differing hardness and abrasiveness properties. Although floor type had no significant effect on the number of bruises and bruising score pre-slaughter in the current study, there was a non-significant tendency for bulls on rubber to have a lower probability of having sole bruising pre-slaughter compared with those on concrete slats. Bruising occurring in the final months of the study may not have been readily identified since only the superficial layer of horn was removed. If bulls had been claw trimmed pre-slaughter, it would have allowed any recently developed bruises in the deeper layer of the sole horn to be identified.

Previous studies in dairy cows have highlighted higher incidences of lameness in dairy cows offered a higher concentrate diet (Manson and Leaver, 1988 and 1989). In the present study, there was no effect of diet on hoof bruising. Randall *et al.* (2018) reviewed associations between dietary factors and claw horn disruption lesions and suggested that the univariable analysis used in early studies such as that of Manson and Leaver (1988) did not take account of other confounding factors such as stage of lactation and parity and should thus be interpreted with caution. Randall *et al.* (2018) concluded that there was not sufficient evidence to demonstrate that feeding high concentrate diets (or other SARA-inducing diets) caused the development of claw lesions. The greater effect of floor type than diet on sole bruising reported in the current study is in agreement with the conclusion of others (Bergsten and Frank, 1996a; Webster, 2001). Newcomer and Chamorro (2016) reported that foot lameness due to hind limb lesions was more than twice as common as front feet, which is in line with the

findings of the current study where bruising was much more prevalent in the hind hooves than the front ones. It is interesting to note the interaction between floor and hoof position in the current study. Some studies have only examined hind hooves for lesions since they are more commonly observed here. In the current study, there was no significant effect of floor type on the number of bruises in the hind hooves pre-slaughter, in contrast to the lower number of bruises observed in the front hooves of bulls accommodated on slats overlaid with rubber compared with those accommodated on concrete slats.

Lying and standing behaviours

Associations between changes in lying and lameness have been reported in dairy cows (Solano *et al.*, 2016), and so time spent lying may be an important indicator of subclinical or clinical lameness. Haley *et al.* (2001) suggested that a lower time spent lying and an increase in time spent standing other than standing while eating were two measurements that were indicative of a lack of comfort in dairy cows. Thus, using the criteria of Haley *et al.* (2001), there was no evidence in the current study that bulls accommodated on concrete slatted floors experienced a lack of comfort compared with those accommodated on rubber-covered slats. Keane *et al.* (2017) reported a higher number of heifers lying at any one time on straw than on concrete slats. However, in a subsequent meta-analysis, Keane *et al.* (2018) concluded that using rubber-covered slats or straw instead of concrete mats had no effect on lying duration. This was based on a review with eight studies comparing concrete slats versus rubber-covered slats and three studies comparing concrete slats and straw and is in agreement with the conclusions of Wechsler (2011) who reviewed the effect of floor type on total lying time. The important effect of floor type on lying behaviour appears to be on the duration and number of lying bouts (Absmanner *et al.*, 2009), whereby animals accommodated on rubber-covered slatted floors have more lying bouts of shorter duration than those accommodated on concrete slats, in effect meaning they get up and down more often. Wechsler (2011) concluded that finishing cattle accommodated on fully slatted concrete slatted floors avoid frequent standing up and lying down on the hard floor and this was improved when the slats were overlaid with rubber.

Leg lesions and lying positions

It has been reported that lesions and swelling at the carpal joint are higher in cattle accommodated on concrete floors compared to rubber-covered slats (Schulze Westerath *et al.*, 2007). Schulze Westerath *et al.* (2007) reasoned that this was mainly influenced by the pressure on the ground and thus the hardness of the floor.

The only effect of floor type on lying positions in the current study was on the most commonly observed posture, lying in a sternal position with legs tucked in under the body. Absmanner *et al.* (2009) reported that the percentage of animals accommodated on fully slatted concrete floor lying with


their hind(s) legs stretched out was higher than those accommodated in straw bedded pens, and these authors suggested that this was a strategy to get relief in carpal and tarsal joints. Since there was little evidence of leg swelling in the current study, it is not surprising that there were few effects of floor type on lying positions. Relic *et al.* (2012) suggested that cows with injuries to a knee often lie with a leg in extension because swelling limits their ability to bend it. Interestingly, no difference was noted in this study between the percentage of bulls accommodated on slatted concrete floors lying with leg(s) stretched out compared with those accommodated on rubber-covered slats, although the limitations of only having three scans per day are acknowledged. However, in contrast to the current study, Brscic *et al.* (2015) reported that Continental bulls accommodated on fully slatted concrete floors spent longer lying with their front limbs extended than those accommodated on rubber-covered slats. Bulls in the study reported by Brscic *et al.* (2015) were an average live weight of 712 kg at slaughter, considerably heavier than in the current study where the mean slaughter weight was 534 kg. Schulze Westerath *et al.* (2007) reported that lesion scores at the carpal joints on concrete slats increased with increasing live weight of bulls, so this could potentially explain the difference between the current study and that of Brscic *et al.* (2015). There were no differences in the percentage of bulls lying in other resting positions in the current study and thus no evidence that the hardness of the concrete floor prevented bulls from assuming different positions during lying. Similar results were reported by Haley *et al.* (2000) in dairy cattle who despite reporting a reduced lying time, difference in lying duration and frequency between cattle in tie stalls and loose housing, few differences were observed in lying postures between the two treatments other than the most common lying position of lying in a sternal position with legs tucked in under the body.

Conclusions

It is concluded in the current study that bulls moving from pasture to fully slatted concrete floors had a bigger initial impact on their hoof health (as assessed by the number of bruises and bruising score) than moving from pasture to concrete slats overlaid with rubber. However, no effect of floor type on hoof bruising score or number of bruises was noted at day 139 of the study or prior to slaughter. There was, however, a non-significant tendency for cattle accommodated on rubber slats to have a lower probability of having sole bruising than those on concrete slats prior to slaughter. There was little evidence from the current study that accommodating finishing dairy-origin bulls up to 550 kg on fully slatted concrete floors altered their lying positions compared with accommodating on rubber-covered slatted floors. Hoof growth and number of bruises may be inextricably linked, and it is postulated that this is dependent on the abrasiveness of the floor. Interestingly, diet had no significant effect on claw measurements or hoof health in finishing dairy-origin bulls.

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Declaration of interest

None.

Ethics statement

This study was conducted with the approval of the AFBI Hillsborough Ethical Review Committee, in accordance with the requirements of the UK Animals (Scientific Procedures) Act 1986.

Software and data repository resources

None of the data were deposited in an official repository.

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